



Production Processes Research Development

Introducing HIOKI's line of measuring instruments for the battery industry

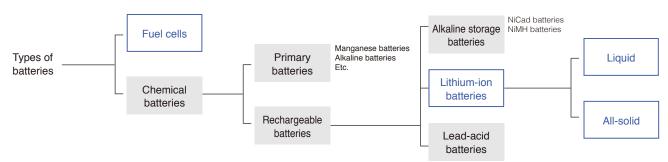




Supporting the batteries of today Leading the way to the batteries of tomorrow

Hioki contributes to the manufacture and development of batteries with comprehensive and robust measurement solutions.

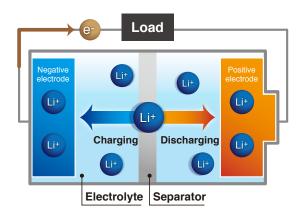




Commercialization of lithium-ion batteries is proceeding across the board as manufacturers bring to market products ranging from compact to large-scale models.

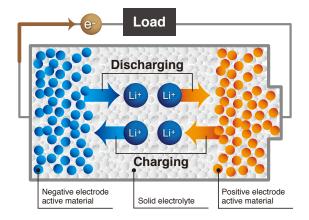
Lithium-ion batteries (LIBs), a type of rechargeable battery notable for their extremely high level of performance, have been used primarily in off-the-shelf products such as notebook computers and mobile phones. Over the past few years, manufacturers have been working with automakers and other companies to optimize the LIBs used in electric and plug-in hybrid vehicles with large variants that offer an even higher level of performance and technology in the form of enhanced safety, higher output, and longer service life. Efforts are also underway to bring LIBs to fixed installations and industrial applications, including use in storage systems in residential and commercial settings (for example in buildings, shops, and manufacturing plants), in industrial machinery such as forklifts, and as emergency power supplies for facilities such as mobile phone base stations.

Lithium-ion and next-generation batteries



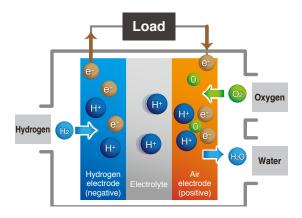
Lithium-ion batteries (liquid)

Lithium-ion batteries, a type of rechargeable battery in which charging and discharging is accomplished by the movement of lithium ions between positive and negative electrodes, are expected to see broad use in applications ranging from off-the-shelf commercial goods to vehicles due to their low weight and high capacity. As part of the global effort to wean society off carbon-based sources of energy, research is expanding to boost capacity and extend service life for use in electric vehicles.



All-solid lithium-ion batteries

All-solid batteries would offer a higher level of safety since they do not use flammable electrolyte. Research is underway to develop such batteries for use in vehicles since they can be charged in several minutes.

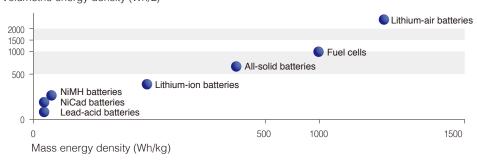


Fuel cells

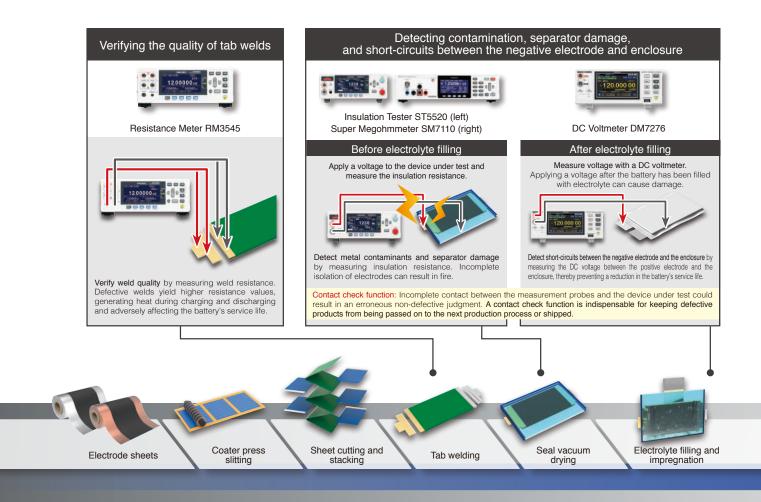
Fuel cells are like generators that use a substance such as hydrogen as fuel. Fuel cell-powered vehicles offer a high level of convenience compared to electric vehicles thanks to their long range and fast fill-up times. Fuel cells are a well-established technology that has already been used in applications such as forklifts and residential cogeneration systems.

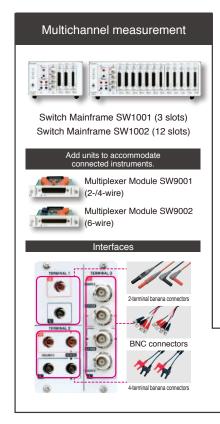
Volumetric energy density (Wh/L)

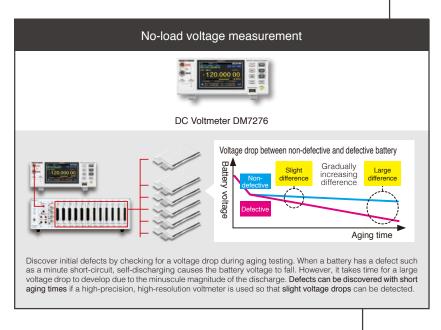




Solutions for Lithium-ion Battery Production Processes

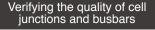






Example of connected instrument







Resistance Meter RM3545-02



Verify weld quality by measuring the resistance at cell junctions and busbars. Defective welds cause increased resistance at the connection, resulting in greater heat loss during charging and recharging.

The RM3545-02, which has a built-in multiplexer. can perform 4-terminal resistance measurement at up to 20 locations

Simultaneously testing temperature and voltage



Wireless Logging Station LR8410



Continuously monitor up to 105 channels. Simultaneously measure temperature, heat flows, and cell terminal voltage.

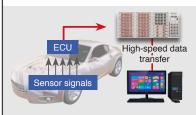
Accurately assess the relationship between battery characteristics, temperature, and heating by simultaneously measuring temperature, heat flows, and voltage at multiple points. Simultaneous, multipoint measurement capability is a must since high module voltages mean more cells to test.

Evaluate batteries during aging and actual operation.

Measuring battery, ECU, and control signals



Memory HiCorder MR8740T



Signals from vehicle sensors are sent at high speed to the ECU so that the vehicle can be controlled based on driving conditions. As more vehicle components are networked together, the number of sensors will continue to grow.

Capture up to 108 high-speed sensor signals at



Discharge aging

Cell testing



Packing



Module testing



Finished vehicle

Module and stack processes

Cell processes

Discovering and analyzing the causes of cell defects



Battery Impedance Meter BT4560 / Chemical Impedance Analyzer IM3590



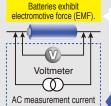
Test electrolyte resistance and reaction resistance. 1 Hz R2 0 R1+R2

Identify the causes of battery cell defects by measuring AC impedance at multiple frequencies. For example, you can identify batteries that have issues with electrode reactions at the electrode interface by checking impedance at low frequencies. You can also extend this approach to cover multiple channels by combining the instrument with a switching system.

Measuring internal resistance and no-load voltage



Battery HiTester BT3562



With EMF...

Measuring internal resistance with a DC resistance meter: No Measuring internal resistance with an AC resistance meter: Yes

Battery HiTester (=AC resistance meter)

Measure internal resistance and the battery's no-load voltage at the same time. Since measurement can be carried out quickly, this approach is well suited to shipping inspections and acceptance inspections of cells and battery packs.



Connect the BT4560/IM3590

Up to 72 channels (4-terminal pair measurement: 6 channels)

Using the Multiplexer Module SW9002

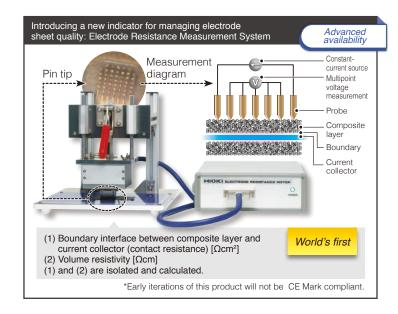


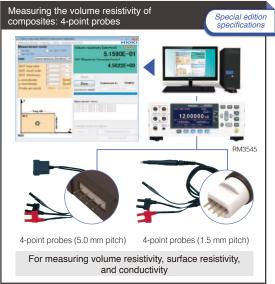
Connect the BT3562

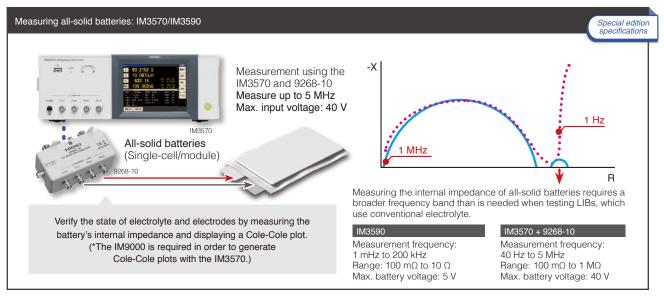
Up to 132 channels (4-terminal measurement: 11 channels)

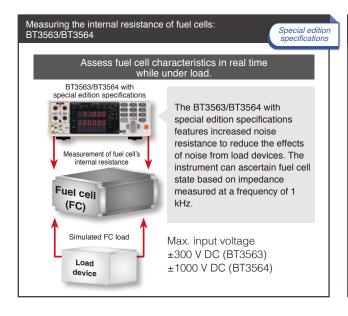
Using the Multiplexer Module SW9001

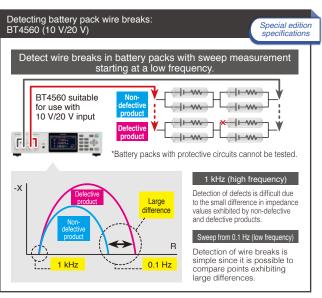
Solutions for Research & Development



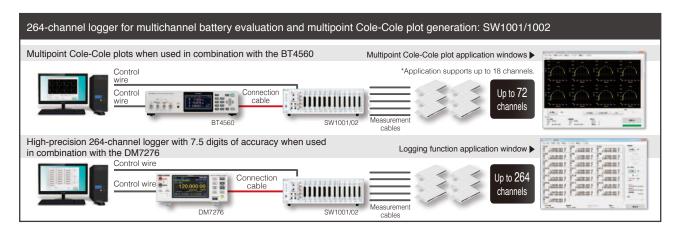


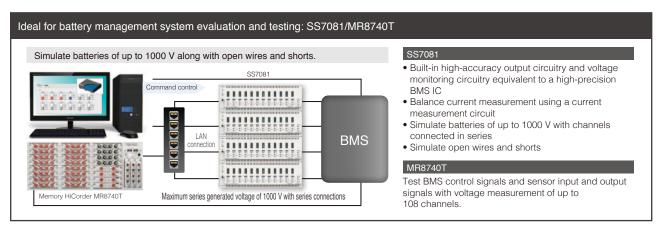


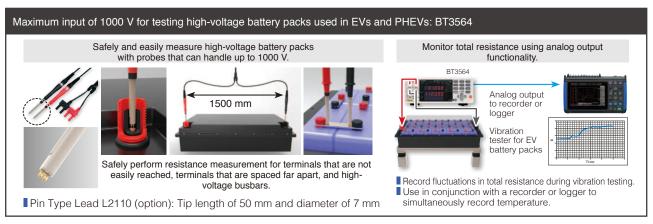


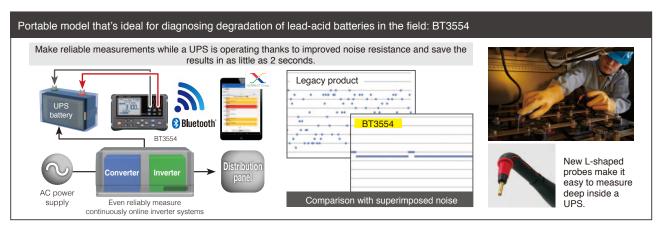


Other Solutions











- · Maximum input range of 300 V (BT3563) or 60 V (BT3562)
- · Production-line testing of high-voltage battery packs and battery modules
- · Testing of large (low-resistance) cells
- · Built-in contact check function

Battery HiTester BT3562/BT3563

	BT3563, BT3563-01	BT3562, BT3562-01
Maximum input voltage	Rated input voltage: ±300 V DC Maximum rated voltage to ground: 300 V DC Rated input voltage: ±60 V DC Maximum rated voltage to gro 70 V DC	
Resistance measurement ranges	7 ranges: 3 m Ω (3.1000 m Ω , resolution of 0.1 Ω)	tion of 0.1 $\mu\Omega)$ to 3000 Ω (3000.0 $\Omega,$
Voltage measurement ranges	3 ranges: 6 V DC (±6.00000 V, resolution of 10 μV) to 300 V DC (±300.000 V, resolution of 1 mV)	2 ranges: 6 V DC (±6.00000 V, resolution of 10 µV) to 60 V DC (±60.0000 V, resolution of 100 µV)
Sampling speed	EX.FAST: 4 ms; FAST: 12 ms; MEDIUM: 35 ms; SLOW: 150 ms	
Interfaces	External I/O, RS-232C, printer (via RS-232C), GP-IB (-01 models)	
Functionality	Contact check, comparator, analog output (displayed values: 0 V to 3.1 V DC)	



- · Support for direct measurement of up to 1000 V; maximum display range of $\pm 1100 \text{ V}$
- · Testing of high-voltage battery packs for EVs and PHEVs
- Spark discharge reduction function
- Built-in contact check function

Battery HiTester BT3564

Maximum input voltage	Rated input voltage: ±1000 V DC Maximum rated voltage to ground: 1000 V DC
Resistance measurement ranges	7 ranges: 3 m Ω (3.1000 m Ω , resolution of 0.1 $\mu\Omega$) to 3000 Ω (3100.0 Ω , resolution of 0.1 Ω)
Voltage measurement ranges	3 ranges: 10 V DC (±9.99999 V, 10 μV) to 1000 V DC (±999.999 V, 1 mV)
DC input resistance	5 ΜΩ
Sampling speed	3 speeds: FAST, MEDIUM, SLOW
Response time	Measurement response time: 700 ms
Interfaces	External I/O, RS-232C, GP-IB, analog output
Functionality	Contact check, comparator, analog output (displayed values: 0 V to 3.1 V DC)

Options: 100 V measurement leads (for measuring high-voltage batteries)



Pin Type Lead L2110 High-voltage battery measurement, 1000 V



Pin Type Lead L2100 High-voltage battery measurement, 1000 V DC



Tip replacement (for either L2110 or L2100) Tip Pin 9772-90 For replacing the tip of the Pin Type Lead L2110/L2100



- · High-accuracy measurement approaching the performance of a reference instrument with one-year accuracy of 9 ppm (DM7276)
- · Low-cost base model with one-year accuracy of 20 ppm (DM7275)
- Built-in capacitance-type contact check function
- · Universal power supply to accommodate global production

DC Voltmeter DM7275/DM7276

	DM7275	DM7276
Voltage measurement ranges	5 ranges: 100 mV (±120.000 00 mV (±1000.000 0 V, resolution of 100 μ)	
Basic accuracy	10 V range ±0.0020% rdg. ±12 μV	10 V range ±0.0009% rdg. ±12 μV
Input resistance	100 mV to 10 V range: 10 G Ω or greater/10 M Ω 100 V, 1000 V range: 10 M Ω	
Temperature measurement	-10.0°C to 60.0°C, basic accuracy of ±0.5°C (Combined accuracy with Temperature Sensor Z2001)	
Interfaces	Standard interfaces: -01, -02, -03 LAN (100Base-TX), external I/O, USB memory stick, USB device (USB 2.0 Full Speed) Optional interfaces GP-IB (-02 models), RS-232C (-03 models), printer (-03 models)	
Functionality	Measurement assistance: Smoothing function, null, temperature correction, scaling, over-display, auto-hold, contact check, self-calibration Management assistance: Comparator, bin judgment, absolute value judgment, level display, statistics, measurement information, communications monitor, external I/O test	



Impedance measurement

R accuracy: $\pm (0.004 |R| + 0.0017 |X|) [m\Omega] + \alpha$ X accuracy: $\pm (0.004 |X| + 0.0017 |R|) [m\Omega] + \alpha$

(Representative α value: 8 dgt. during SLOW operation in 3 $m\Omega$

Voltage measurement

Resolution: 10 µV; accuracy: ±0.0035% rdg. ±5 dgt. (Can measure 4 V at an accuracy of $\pm 190 \mu V$)

Temperature measurement

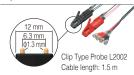
Accuracy: ±0.5°C (10.0°C to 40.0°C), ±1.0°C (-10.0°C to 9.9°C, 40.1°C to 60.0°C)

· Built-in contact check function

Battery Impedance Meter BT4560

	Openial and a social of Francisian along the social of			Measurement frequency	
	Special-order models (For pricing, please request a quotation.)		Standard 0.10 Hz to 1050 Hz	Special-order 0.01 Hz to 1050 Hz	
Voltaç	Standard	5 V (±5.10000 V)	Measurement ranges: $3 \text{ m}\Omega$ / $10 \text{ m}\Omega$ / $100 \text{ m}\Omega$ Measurement current: 1.5 A / $500 \text{ m}\text{A}$ / $50 \text{ m}\text{A}$	Standard specifications	Special-order specifications (1)
ye mea	Special- order	10 V (±9.99999 V)	Measurement ranges: $30 \text{ m}\Omega$ / $300 \text{ m}\Omega$ Measurement current: 500 mA / 50 mA	Special-order specifications (2)	Special-order specifications (3)
Voltage measurement	Special-order	20 V (-1.00000 V to 20.40000 V)	Measurement ranges: $30~\text{m}\Omega$ / $300~\text{m}\Omega$ / $3~\Omega$ Measurement current: $150~\text{mA}$ / $5~\text{mA}$ / $5~\text{mA}$	Special-order specifications (4)	Special-order specifications (5)
Functionality Contact check function, potential gradient co impedance measurement, charge/discharge application					
Interfaces RS-232C, USB					

Options: Probes and sensors







*The 9268-10 and IM9000 (equivalent circuit analysis software, IM3570.

available for separate purchase) are required in order to perform



IM3590

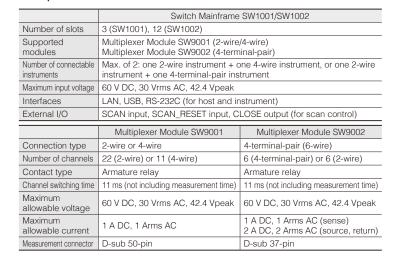
· Wide range of signal sources from 4 Hz to 5 MHz

- Wide range of signal sources from 1 mHz to 200 kHz to accommodate ion behavior and solution resistance measurement
- Capable of internal impedance measurement of batteries in the no-load state
- Cole-Cole plots, equivalent circuit analysis, etc. Capable of impedance (LCR) measurement of electrochemical components and materials

Impedance Analyzer IM3570 Chemical Impedance Analyzer IM3590

	-	•	
		IM3570	IM3590
Measurement LCR measurement, sweep measurement, equivalent circuit analysi continuous measurement			ement, equivalent circuit analysis*,
	easurement rameters	Z, Y, θ , Rs (ESR), Rp, Rdc (DC resistant δ), Q, (IM3590 only: T, σ [conduction of the conduction of the conductio	
Me	asurement ranges	100 m Ω to 100 M Ω (defined in terms	s of Z for all parameters)
Display range		Z, Y, Rs, Rp, Rdc, X, G, B, Ls, Lp, Cs, Cp: ±(0.000000 [unit] to 9.999999 G [unit]) Z and Y: Displayed using absolute values θ: ±(0.000° to 180.000°) D: ±(0.000000 to 9.999999) Q: ±(0.00 to 99999.99)	Z, Y, Rs, Rp, Rdc, X, G, B, Ls, Lp, Cs, Cp, σ, ε: ±(0.00000 [unit] to 9.99999 G [unit]) Z and Y: Displayed using absolute values θ: ±(0.000° to 180.000°) D: ±(0.00000 to 9.99999) G: ±(0.00000 f [unit] to 999.999 G [unit])
Basic accuracy		Z: ±0.08% rdg. θ: ±0.05°	Z: ±0.05% rdg. θ: 0.03°
Measurement frequency		4 Hz to 5 MHz	1 mHz to 200 kHz
Meas	Normal V or CV mode	5 mV to 5 Vrms (up to 1 MHz), 10 mV to 1 Vrms (1.0001 MHz to 5 MHz)	5 mV to 5 Vrms
Measurement signal level	Normal CC mode	10 μA to 50 mArms (up to 1 MHz), 10 μA to 10 mArms (1.0001 MHz to 5 MHz)	10 μA to 50 mArms
	Low-impedance/ high-accuracy V or CV mode	5 mV to 1 Vrms (up to 100 kHz)	5 mV to 2.5 Vrms
	Low-impedance/ high-accuracy CC mode	10 μA to 100 mArms (100 m Ω and 1 Ω ranges up to 100 kHz)	10 μA to 100 mArms

Switch Mainframe SW1001/SW1002 Multiplexer Module SW9001/SW9002











Product specifications *For more detailed specifications, please see the catalog for the product in question.



- · Maximum resolution of 0.01 $\mu\Omega,$ maximum measurement current of 1 A
- Measuring range of 0.00 $\mu\Omega$ (measurement current of 1 A)
- Multipoint measurement (20 four-terminal channels) using the Multiplexer Unit Z3003
- Built-in contact check function
- · Ideal for busbar measurement



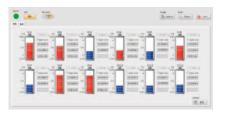
Resistance Meter RM3545

Resistance measurement ranges	10 m Ω to 1000 M Ω	
Measurement current	1 A to 100 nA DC	
Temperature measurement	-10.0°C to 99.9°C; basic accuracy: ±0.5°C (combined accuracy with Temperature Sensor Z2001); -99.9°C to 999.9°C (analog input)	
Sampling speed	FAST (2.0 ms), MED (50 Hz: 22 ms; 60 Hz: 19 ms), SLOW1 (102 ms), SLOW2 (202 ms) Speeds vary with the range; 2.0 ms is the fastest value.	
Functionality	Temperature correction, offset voltage correction (OVC), comparator (ABS/REF%), bin judgment, panel save/load, D/A output, contact check	
Multiplexer	Supported unit: Z3003 (up to 2) (RM3545-02 only)	
Interfaces	Select 1 of the following for use with remote function, communications monitor function, data output function, and memory (50 data points): GP-IB (RM3545-01 only), RS-232C, printer (RS-232C), USB	



Electrode Resistance Measurement System

Measurement targe	LIB positive electrode and negative electrode sheets
Measurement parameters	Interface resistance between composite layer and current collector $[\Omega cm^2]$ Volume resistivity of composite layer $[\Omega cm]$
Calculation method	Analytical calculation based on potential distribution
Data entered in advance	Composite layer thickness [μ m] Current collector volume resistance [Ω cm] and thickness [μ m]
Measurement time	1 min. standard (measurement time + analysis time)
Measurement probe	46 measurement pins
System components	Instrument, measurement probe, computer (provided by user)





Battery Cell Voltage Generator SS7081

Number of channels	12	
Maximum series connections	Series connections with instrument up to a maximum serial output voltage of 1000 V	
	DC voltage: 0.	0000 V to 5.0250 V
Output range (All channels are independent.)	Maximum output current	±1.000 00 A Continuous output within the range of -210 mA to 210 mA Maximum output time of 200 ms if output is less than -210 mA or greater than 210 mA
Measurement	DC voltage	-0.00100 V to 5.10000 V
ranges	DC current (2 ranges)	±120.0000 μA (100 μA range), ±1.200 00 A (1 A range)
Voltage output accuracy	±0.0150% of setting ±500 μV	
Voltage measurement accuracy	±0.0100% rdg. ±100 μV	
Current measurement accuracy	1 A range	±0.0700% rdg. ±100 μA
	100 µA range	±0.0350% rdg. ±10 nA
Functionality		ionality: smoothing, logging measurement, memory pin switching (open, short simulation)
		ction functionality: Overcurrent detection, output voltage ction, enclosure temperature anomaly detection
Power supply	Universal (100 V to 240 V AC)	
Interface	LAN	



- · High-precision measurement of DC voltages at a high level of resolution when installed on a Memory HiCorder
- Batch saving of data equivalent to capturing from 108
- Simultaneous sampling, a capability that is not offered by standard multichannel scan-type loggers

Memory HiCorder MR8740T

Measurement functionality	Memory (high-speed recording), FFT, recorder
Measurement ranges (200 div. f.s.)	5 ranges: 100 mV range (5 mV/div.) (-120.0000 mV to 120.0000 mV, 0.1 μV resolution) to 500 V range (50 V/div.) (-500.000 V to 500.000 V, 1 mV resolution)
Measurement accuracy	Basic accuracy: ±0.01% rdg. ±0.0025% f.s.
Maximum input voltage	500 V DC (upper-limit voltage that can be applied across input terminals without damaging the instrument)
Maximum rated voltage to ground	300 V AC/DC (Inputs and enclosure are isolated; upper-limit voltage that can be applied between an input channel and the enclosure or between channels without damaging the instrument)
Maximum sampling speed	2 ms (500 samples/sec.)

^{*}Above specifications describe operation with the MR8990.





- · Get decisions in as quickly as 50 ms
- Freely configurable test voltage (1 V resolution, settings from 25 to 1000 V)
- Built-in contact check function (to prevent erroneous judgments caused by faulty contact)

Insulation Tester ST5520

Measurement parameters	Insulation resistance (DC voltage application method)	
Test voltages and measurement ranges (auto/manual)	$\begin{array}{l} 25~V \leq V < 100~V~(2.000/20.00/200.0~M\Omega) \\ 100~V \leq V < 500~V~(2.000/20.00/200.0/2000~M\Omega) \\ 500~V \leq V \leq 1000~V~(2.000/20.00/200.0/4000/9990~M\Omega) \end{array}$	
Basic accuracy	\pm 2% rdg. \pm 5 dgt. 25 V ≤ V < 100 V [0 to 20 MΩ] 100 V ≤ V < 500 V [0 to 20 MΩ] 500 V ≤ V ≤ 1000 V [0 to 200 MΩ]	
Sampling speed	FAST: 30 ms/sample; SLOW: 500 ms/sample (switchable)	
Functionality	Saved data: Rated measurement voltage value, comparator upper and lower limits, test mode, judgment beep tone, test time, response time, resistance range, measurement speed Memory capacity: Max. 10 sets (with saving and loading) Contact check function	
Interfaces	RS-232C (standard), external I/O, BCD output (-01 model)	



- \cdot Noise resistance that is 300 times greater than that of the
- High-speed measurement as fast as 6.4 ms
- · Built-in contact check function to verify contact
- \cdot Max. $2{\times}10^{19}~\Omega$ display and 0.1 fA resolution

Super Megohmmeter SM7110/SM7120

DC current measurement (accuracy)	20 pA range (resolution of 0.1 fA and accuracy of ±[2.0% of rdg. +30 dgt.] to 2 mA range (resolution of 10 nA and accuracy of ±[0.5% of rdg. +30 dgt.])
Resistance display range	$50~\Omega$ to $2\times10^{19}~\Omega$
Voltage measurement ranges (accuracy)	SM7110 and SM7120 0.1 to 100.0 V (resolution of 100 mV and accuracy of ±0.1% of setting ±0.05% f.s.) 100.1 to 1000 V (resolution of 1 V and accuracy of ±0.1% of setting ±0.05% f.s.)
	SM7120 only 1000 to 2000 V (resolution of 1 V and accuracy of ±0.2% of setting ±0.10% f.s.)
Current limiter	0.1 to 250.0 V: 5/10/50 mA; 251 to 1000 V: 5/10 mA; 1001 V or greater: 1.8 mA
Functionality	Comparator, liquid volume resistivity measurement, surface resistivity measurement, volume resistivity measurement, voltage monitor, contact check
Interfaces	RS-232C, USB, GP-IB



- As little as approx. 2 sec. from measurement to saving of data, 60% faster than the previous model (3554)
- Measure internal resistance and voltage to instantaneously diagnose the state of degradation as "pass," "caution," or "fail."
- Built-in noise reduction technology for improved noise resistance
- Built-in Bluetooth® wireless technology for real-time degradation diagnostics (BT3554-01)
- Built-in contact check function

Battery Tester BT3554

Resistance measurement ranges	4 ranges (switchable): $3~m\Omega$ (max. display of $3.100~m\Omega$ and resolution of $1~\mu\Omega$) to $3~\Omega$ (max. display of $3.100~\Omega$ and resolution of $1~m\Omega$) Measurement accuracy: $\pm 0.8\%$ rdg. $\pm 6~dgt$. ($3~m\Omega$ range only: $\pm 1.0\%$ rdg. $\pm 8~dgt$.) Measurement current frequency: $1~kHz~\pm 30~Hz$; with noise frequency avoidance function enabled: $1~kHz~\pm 80~Hz$ Measurement current: $160~mA$ ($3~m/30~m\Omega$ range), $16~mA$ ($300~m\Omega$ range), $1.6~mA$ ($3~\Omega$ range); open-terminal voltage: $5~V~max$.
Voltage measurement ranges	2 ranges (switchable): ±6 V (max. display of ±6.0000 V and resolution of 1 mV) to ±60 V (max. display of ±60.00 V and resolution of 10 mV) Measurement accuracy: ±0.08% rdg. ±6 dgt.
Functionality	Contact check, comparator, memory (6000 data points)
Interfaces	BT3554-01 only: Bluetooth® 4.0 LE; supported devices: smartphone and tablets running iOS 10 or greater or Android™ 4.3 or greater GENNECT Cross (free app): Measured value list display, report creation, trend display (PC app only)



- LR8410 and LR8510 (right) (separately available option
- · Wireless logger capable of collecting data from multiple channels using Bluetooth® technology to enable measurement in locations where it would be difficult to run wires (line of sight, 30 m)
- Add up to 7 input units (for 105 channels when using 15-channel type units) for simple, wireless expansion.
- Collect data with high-speed sampling of all channels at up to
- Used in conjunction with heat flow sensors, the Heat Flow Logger LR8416/LR8432 provides not only temperature, but also the direction and magnitude of heat flows.

Wireless Logging Station LR8410

Number of measurement channels	Connect up to 7 input units wireless (with Bluetooth® wireless technology) to the LR8510 or LR8511 for measurement and data collection across up to 105 channels.		
Recording interval	16 settings: 100 ms, 200 ms to 1 hr. (All input channels are scanned within the recording interval.)		
Memory capacity	Internal memory: 8 Mwords; SD card/USB memory stick		
Interfaces	LAN: 100Base-TX; USB: USB 2.0 series mini-B x 1		
Functionality	Real-time saving to SD card or USB memory stick, value/waveform calculations, 4-channel alert output (non-isolated), etc.		
LR8510 measurement functionality	Number of channels: 15 isolated channels of analog scanning input (2-pole terminal block with M3 screws) Voltage measurement range: ±10 mV to ±100 V, 1 to 5 V, resolution of 500 nV Thermocouple measurement range: -200°C to 2000°C, thermocouple (K, J, T, other), resolution of 0.01°C		
LR8511 measurement functionality	Number of channels: 15 isolated channels of analog scanning input (4-pole push-button terminal block) Voltage measurement range: $\pm 10\text{mV}$ to $\pm 100\text{V}$, 1 to 5 V, resolution of 500 nV Thermocouple measurement range: $\pm 200^\circ\text{C}$ to $\pm 200^\circ\text{C}$, thermocouple (K, J, T, other), resolution of $\pm 0.01^\circ\text{C}$ Resistance bulb measurement range: $\pm 200^\circ\text{C}$ to $\pm 800^\circ\text{C}$, resolution of $\pm 0.01^\circ\text{C}$ (non-isolated channels) Resistance measurement range: $\pm 0.00\text{C}$, resolution of $\pm 0.00\text{C}$, $\pm 0.00\text{C}$ (non-isolated channels) Humidity measurement range: $\pm 0.00\text{C}$, resolution of $\pm 0.00\text{C}$, RH (non-isolated channels) Maximum channel-to-channel voltage: $\pm 0.00\text{V}$ DC Maximum input voltage: $\pm 100\text{V}$ DC Maximum voltage to ground: $\pm 0.00\text{V}$ AC/DC		



Cell
Consists of a positive and negative electrode.



Module
Consists of multiple cells.



UnitConsists of multiple modules.

Comparison of battery tester specifications

Model ▼	Measurement frequency	Measurable battery voltage	Measurement ranges	Measurement method	Maximum measurement current
BT4560	0.1 Hz to 1050 Hz	5 V	$3~\text{m}\Omega$ to $100~\text{m}\Omega$ $3~\text{ranges}$	4-terminal-pair	1.5 Arms
BT4560 (10 V special- order model)	0.1 Hz to 1050 Hz	10 V	$30~\text{m}\Omega$ to $300~\text{m}\Omega$ 2 ranges	4-terminal-pair	500 mArms
BT4560 (20 V special- order model)	0.1 Hz to 1050 Hz	20 V	30 m Ω to 3 Ω 3 ranges	4-terminal-pair	150 mArms
3561	1 kHz	20 V	300 m Ω to 3 Ω 2 ranges	4-terminal	10 mArms
BT3562	1 kHz	60 V	3 m Ω to 3000 Ω 7 ranges	4-terminal	100 mArms
BT3563	1 kHz	300 V	3 m Ω to 3000 Ω 7 ranges	4-terminal	100 mArms
BT3564	1 kHz	1000 V	3 m Ω to 3000 Ω 7 ranges	4-terminal	100 mArms
BT3554 portable type	1 kHz	60 V	$3~\text{m}\Omega$ to $3~\Omega$ 4 ranges	4-terminal	160 mArms

Difference between 4-terminal and 4-terminal-pair measurement methods

The 4-terminal-pair measurement method can be used to reduce the effects of inductive fields compared to conventional 4-terminal measurement, including the effects of cable routing, eddy currents caused by nearby metals, and interference caused by the simultaneous use of multiple instruments.

Comparison of LCR meter specifications

Model ▼	Measurement frequency	Measurable battery voltage	Measurement ranges	Measurement method	Maximum measurement current
IM3570 + 9268-10	40 Hz to 5 MHz	40 V DC max.	100 mΩ to 100 MΩ 12 ranges	4-terminal	100 mArms
IM3590	1 mHz to 200 kHz	5 V DC max.	100 mΩ to 100 MΩ 10 ranges	4-terminal-pair	100 mArms

Comparison of insulation resistance meter (high-resistance tester) specifications

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Model ▶	odel ► ST5520		SM7120	
Resistance measurement range	4×10 ¹⁰ Ω	2×10 ¹⁹ Ω		
Output voltage range	25 V to 1000 V 1 V steps	0.1 V to 1000 V		
Maximum output current	Max. 2 mA	Max. 50 mA		
Measurement time	Min. 50 ms	Min. 6.4 ms		
Measurement accuracy	±2% rdg. ±5 dgt.	±0.5% rdg. ±10 dgt.		
Contact check	4-terminal	2-terminal (capacitive measurement method)		
Measurement method	Constant-voltage method	Constant-voltage method		
Principal purpose	Verification of isolation of insulated parts	High-resistance measurement (evaluation of properties and characteristics), surface/volume resistance, etc.		

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